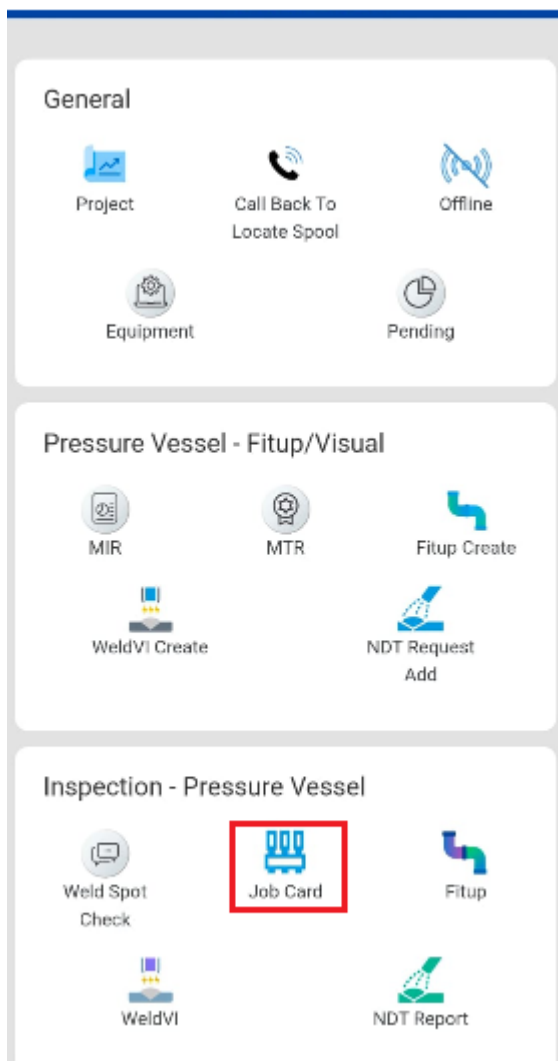


Welding Jobcard and Weld Spot Check

Welding Jobcard

The Welding Job Card feature in the mobile app is used to record and manage welding activities performed on specific weld joints. It allows users to capture welding details such as weld number, welder information, welding process, WPS used, welding date, consumables, and other relevant data.



To create welding job card,do the following steps

Category

- Material Inspection
- Material Traceability
- Master Data - Fitup/WeldVI/Job Card
- Fitup Inspection
- WeldVI Inspection
- NDT Request
- NDT Report
- Weld Spot Check
- Job Card

Selected Category

Submit 

Not Completed

- Joint - Tack Weld - 03/06/2026 ✓
- Joint - Tack Weld - 03/06/2026 ✓
- Joint - Tack Weld - 01/06/2026 ✓
- Joint - Weld - 01/06/2026 ✓
- Joint - Tack Weld - 20/02/2026 ✓
- Joint - Weld - 20/02/2026 ✓
- Joint - Tack Weld - 18/02/2026 ✓
- Joint - Tack Weld - 06/01/2026 ✓
- Joint - Tack Weld - 06/01/2026 ✓
- Joint - Tack Weld - 06/01/2026 ✓

Type

Joint - Tack Weld
 PQR
 Joint - Weld
 Generic

Basic Details

Date 06/01/2026 **Shift** General
Supervisor Support **Joint** J1053
WPS WPS/24-033/03 **Preheat Temp** Preheat Temp
Remarks Remarks

Welder Details

Process **Layer**

Welder: AW-1088

Welding Procedure Parameters

Process	Size	Polarity
<input checked="" type="checkbox"/> GTAW	1.6	DCEN
Current	Volts	Travel Speed
90-120	10-14	---
Heat Input		
<input checked="" type="checkbox"/> GTAW	2.0	DCEN
Current	Volts	Travel Speed
100-150	12-16	---
Heat Input		
<input type="checkbox"/> GTAW	2.4	DCEN
Current	Volts	Travel Speed
120-180	12-10	---
Heat Input		

1. Take **offline** data for **Master Data-Fitup/WeldVI/Jobcard**
2. Take offline data for **Job Card**.
3. Click **Job Card** menu in inspection
4. Here jobcard list will be shown
5. Click **Create** button at top
6. Page will navigate to Add screen of job card
7. Select the **Type** of the job card
8. Select the **date** of jobcard
9. Select the **shift**
10. Select the **supervisor**
11. Select the **joint** from the dropdown
12. Select the **wps number**
13. Enter **pre heat temperature**
14. Enter **remarks**
15. Select the **process** in welder details
16. Select the weld **layer**

17. Select the **welder**.
18. Once welder selected ,click **+ icon**
19. Select the **welding procedure parameter**
20. Click **Save**.

Job Card created successfully.

Click **Sync** button at the top to sync data to web. Otherwise it will be synced automatically.

Revision #2

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