RFI WELD INSPECTION

8.0 RFI WELD INSPECTION

The **RFI WELD INSPECTION** tab allows you to check and approve the RFI weld visual request raised in the web application, by adding and updating your inspection details. This RFI weld inspection feature automatically updates and synchronizes your inspection details with the RFI weld report that is uploaded in the web application.

image_16517228148O8.png
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image_16517228255l0.png
Image not found or type unknown **Note**: when you click the **RFI WELD INSPECTION** tab in the dashboard, the **RFI Weld Inspection** page displays a list of reports corresponding to today and previous day. However, if you want to view the reports for other dates, you must navigate to the **TAKE OFFLINE DATA** option. (See " **TAKE OFFLINE DATA**" for more details.)

1. Tap **RFI WELD INSPECTION**.See Fig 2.3.

The **RFI Weld Inspection** page opens with a list of reports for the selected date.

image_16517228513l0.png
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Figure 9.1 RFI Weld Inspection page

image_16517230669l5.png
Image not found or type unknown **Tip**: 1. You can configure displaying of the number of reports per page by selecting **10**, **25**, **50** or **100**, accordingly.

2. If you want to filter one report among the list of reports, you must enter the report number, inspection date or location details in the respective boxes given in the **RFI Weld Inspection**page.

The **RFI Weld Inspection** page contains multiple fields such as **Report Number, Inspection Date, Location, Result**, **Signature**, **Attach, Print, and Sync.** (See the topic “The **MIR** page contains the following fields“ for more details about each field in the **RFI Weld Inspection** page.)

To add your RFI weld inspection result

1. Once you find out the report where you need to add your inspection details, tap

image_16517231428O9.png
Image not found or type unknown (**Result** icon) to add your inspection results, See Fig 9.1.

image-1651723180674.png

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The **Result** page opens with a list of reports with the material details. Each report shows material specifications such as system name, line name, heat numbers, spool number, components name, joint number, etc.

2. In the **Remarks**box, type your remarks if any. See Fig given below step 5.

3. In the **Result** box, tap and choose **Pending, Accepted, Rejected or Cancelled** from a drop-down list based on your inspection details.

4. In the **Remarks**box, type your remarks if any.

5. In the **Consumable** box, enter the weld consumable name.

image-1651723264996.png

6. To add the welding details, tap Image not found or type unknown (welding details add icon). A new window opens.

image-1651723293451.png

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1. In the **Date**box, choose date.
2. In the **Name**box, tap and select your name from a drop-down list.
3. In the **Layers** box,tap and select layers from a drop-down list.
4. In the **Process** box, tap and select the weld process from a drop-down list.
5. Tap **Save**.

image-1651723321620.png

7. If you want to delete any welder ID details from a list, tap Image not found or type unknown (delete icon).

image-1651723338619.png

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You will receive the following notification: “**Confirm delete?**”. If you want to delete tap **Yes**, otherwise tap **No.**

8. Tab **Save**.

To add your signature

Once you have saved your inspection results, the **Result** page automatically redirects you into the **Signature** page. Otherwise, tap

image-1651723390660.png

Image not found or type unknown (**Signature** icon), See Fig 9.1.

To know how to add your signature, see the topic “**To add your signature**“.

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